

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MERIT ULTRA LIGHTS 100 MENTHOL SP
BRAND CODE-01040 (STD)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION

| | | | | | | | | | | |
|---------------------|---|--------|--------|---------------|---|-----|---------|-----|---|-----|
| CIGARETTE LENGTH | : | 99.5 | MM | FTC TAR | : | 6.0 | MG/CIGT | 5.5 | - | 6.4 |
| TOBACCO ROD CIRCUM. | : | 24.80 | MM | | | | | | | |
| TOBACCO ROD LENGTH | : | 68.0 | MM | | | | | | | |
| FILTER LENGTH | : | 31.5 | MM | | | | | | | |
| TIPPING LENGTH | : | 36.000 | MM | | | | | | | |
| TOTAL R.T.D. | : | 111 | MM H2O | FRESH MENTHOL | : | .55 | MG/CIGT | .50 | - | .60 |
| DILUTION TARGET | : | 55.0 | +/- | 5.0 % | | | | | | |

TIPPING PAPER : 72MM X 3500M CK/WHT SGLLS PPT KC236M2 12-385-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1020 - 13.15% MERIT ULTRA LTS MENTHOL SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1040 FILTER: B07038

2054443463

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 12/17/95
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APPROVED BY: *Jamie M. Busc*

SUPERCEDES SPECIFICATION DATED: 2/17/95